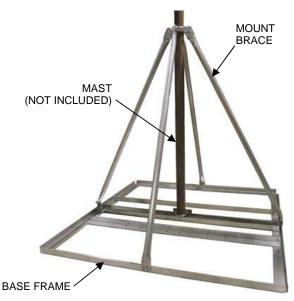


NPRM-3 & 4 Non-Penetrating Roof Mount Assembly

CAUTION - SHARP EDGES - WEAR GLOVES!

Supplied Components and Hardware:

- * 8 Base Frames
- * 4 Center Brackets
- * 4 Roof Mount Braces
- * 1 Hardware Package
- 1- Assemble Base Frames using twelve (12) 1/4-20x5/8" carriage Bolts, Lock washers and Hex Nuts. <u>Make sure to assemble the Bolts with the Heads on the underside of the frame</u>. See Figure 1 for inner frame location based on using 8"x16" or 12"x12" concrete blocks.
- 2- Assemble one 5/16-18x1-1/4" bolt and two nuts (one nut on the outside of the center bracket and one inside) to each center bracket prior to step 3. (See Figure 2).
- 3- Assemble the four (4) Braces to the center brackets using four 1/4-20x3/4" hex head bolts, Lock washers and Nuts. (See Figure 2).
- 4- Assemble the other end of the braces to the base frame using four (4) 1/4-20 x 3/4" Hex Head Bolts, Lock washers, and Nuts (See Figure 3).
- 5– Assemble mast mounting bracket to base frame using (2) 1/4-20 x 5/8" carriage bolts, lock washers and nuts. Assemble 2 1/2" u-bolt, lock washers and nuts to mast mounting bracket. Slide mast (not included) through u-bolt and tighten nuts. Tighten the center bracket bolts and weigh down appropriately. These units will accept 12-16"x8" or 8-12"x12" concrete blocks.



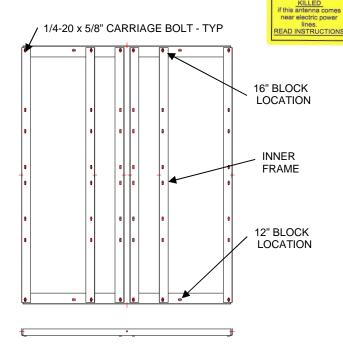


Figure 1 (Top & Side View)

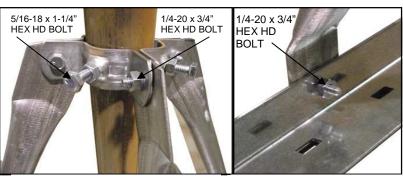


Figure 2 (Center Brackets)

Figure 3 (Brace Detail)

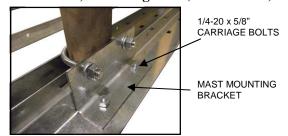


Figure 4 (Mast Mount Detail)



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